16	ROYAL CLIPPER
nights	Westbound Atlantic Ocean Crossing - Lisbor

Thu 19 October 2023 Lisbon, Portugal Fri 20 Octobrer 2023 Portimão, Portugal Sat 21 October 2023 at sea Sun 22 October 2023 Safi, Morocco (optional tours to Marrakech or Essaouira) Mon 23 October 2023 at seat Tue 24 October 2023 Funchal (Madeira), Portugal Wed-Fri 25 Oct -03 Nov 2023 at sea Sat **04 November 2023** Bridgetown, Barbados

What you need to know before booking your shore excursion:

- All our tours are offered with English speaking guides.
- The length of the tours and time spent on the sites is given as an indication as it may vary depending on weather, sea and traffic conditions and on the group's pace.
- The level of physical fitness required for our activities is given as a very general indication. Passengers should be fit and active to join tours which include hiking, biking, snorkelling, boating, or similar activities.

How you can book your shore excursions:

- You can book shore excursions onboard, using our "sign-up lists" available at the Cruise Director's desk.
- In order to provide the best service and to avoid disappointments, please book your shore excursions as early as possible: places are limited and there is a booking deadline for each port.
- A minimum number of participants is required for tours; if the required number is not attained, the tour may be cancelled.

Important notes:

- Departure times of the tour are mentioned on the daily program of each port.
- The Captain reserves the right to alter the itinerary in order to suit wind, weather and local conditions.
- Cancellation and changes are possible until the booking deadline. After the booking deadline, 100 % cancellation fees will be charged.
- All information concerning excursions is correct at the time of printing. However, Star Clippers reserves the right to make changes, which will be relayed to passengers during the Cruise Director's onboard information sessions. Last updated tour descriptions are available in a file at the Cruise Director's desk.

Date of last update: 11th of May2023

PORTIMÃO (ALGARVE COAST), PORTUGAL

PORTIMÃO - Panoramic Cabo de São Vicente and Lagos

Duration: 04:00 approx. Transportation: air-conditioned motorcoach

Price: 55 € Activity level: easy

Min 15 / Max 40 participants

Discover the extreme south of Portugal, where the Moorish influence is ever present in the whitewashed houses with their unique terraces and chimneys.

See Cape Saint Vincent - the southwestern most point of Portugal – and stroll in Lagos, a town linked to the Portuguese discoveries

The coach will be waiting on the pier at Portimão pier to take you on a drive along the extreme southwestern coast of the European continent – Cabo de São Vicente a vast expanse of sea and sky held sacred by the Romans who named it "Promontorium Sacrum".

Admire the wild beauty of the cliffs with the waves pounding hundreds of feet below and the venerable lighthouse, still acting as guardian angel to the ships rounding the Cape.

Drive to the historic old town of Lagos for some free time before returning to Portimão.

Please note: This tour involves moderate walking over cobblestone and uneven surfaces. Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water.

The driving time between Portimão and the Cape St Vincent is approx. 70 minutes, between Cape St Vincent and Lagos approx. 40 minutes, between Lagos and Portimão approx. 30 minutes.

PORTIMÃO - Lagos and Carvoeiro

Duration: 04:00 approx. Transportation: air-conditioned motorcoach

Price: 55 € Activity level: moderate

Min 15 / Max 40 participants

On this tour you will visit Lagos a town linked to the Portuguese Discoveries, Carvoeiro, site of the second highest and most powerful lighthouse in the Algarve after the lighthouse of St. Vicent, and Algar Seco, a group of wells and caves.

The coach will leave the pier of Portimão and drive to Lagos for a guided walk through the town. Visit the city walls and fortress, the arcades where slaves were first auctioned in Europe and then explore the pedestrian only town center with its quaint narrow streets, shops, bars, and restaurants.

On the way back to the pier we will drive through Carvoeiro.

Carvoeiro is right on the coast. On the southernmost tip there is a light house covering a range of 20 miles. Built on a square tower some 58m high it is the second highest lighthouse in the Algarve after the lighthouse of St. Vincent.

Carvoeiro offers visitors some of the most beautiful scenery in the Algarve, small beaches like Paraiso, Vale da Cova and Vale Centianes and steep rocks overlooking the sea.

One not to be missed site on the coast is the Algar Seco rock formation: a group of wells and caves, accessed by a flight of stone steps. Arches and labyrinths lead to open grottoes where sea birds make their nests in the cracks of the rock face. A truly unique place not to be missed! After the visit you will drive back to Portimão.

Please note: This tour involves moderate walking / standing over cobblestone and uneven surfaces.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water.

The driving time between Portimão and Lagos / Carvoeiro is approx. 40 minutes.



PORTIMÃO - 4x4 Algarve exploration

Duration: 04:00 approx. Transportation: 4x4 vehicle
Price: 89€ Activity level: moderate

Min 6 / Max 18 participants

In this 4x4 journey you will discover the deep Algarve, through rural roads, off road tracks, crossing streams and visits through old villages where time has stopped.

Drive to the Serra de Monchique Mountain, enjoy an amazing photo stop in nature's natural terraces, which will give you a great perspective of the inner Algarve region.

The tour includes going up to one of the highest points of Algarve to enjoy magnificent landscapes, following the road up the slopes to the Fóia peak.

After a few miles drive beneath the pines and eucalyptus, the view opens out to the south in the right bend, from left to right can be seen Portimão Bay.

Stop to learn about the production of typical Portuguese honey and a liquor known as Medronho with a full tasting of these typical products. Return back to the pier in Portimão.

Please note: This tour is not suitable for guests with limited mobility, pregnant women or anyone suffering from conditions (back, neck or other) which may be affected by bumpy roads. Each 4x4 vehicle can accommodate 6 pax.

Visibility from all scenic outlooks is dependent upon the weather and therefore cannot be guaranteed.

Please note that in the interests of guests' safety, itinerary might be changed or cancelled due to adverse weather conditions, traffic restrictions, maintenance work, etc.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water.



SAFI, MOROCCO

Today, Safi is mostly modern, home to a fishing port and various industries.

It is an ideal starting point for exploring historic cities such as Marrakech and Essauoira.

SAFI - Marrakech

Duration: 11:00/11:30 approx. Transportation: motorcoach Price: 115 € Activity level: moderate

Min 10 / Max 35 participants Lunch included

The Pearl of the South, also known as the «Rose City » because of its pink tinged walls and buildings, Marrakesh has long been hosting to international personalities and jet-setters. The city was founded over 900 years ago by a mysterious warrior hailing from the Sahara, Yussef ben Tachfine, and since time immemorial it has been an important crossroads of Arabic, Berber and Sudanese civilizations.

Its wonderful dry climate and incomparably beautiful location in the midst of a 3500-acre palm grove at the foot of the snowcapped Atlas Mountains make it one of Morroco's most popular travel destinations.

The excursion will start with a visit to the magnificent Bahia Palace where enchanting Moorish gardens surround beautiful buildings with finely wrought sculpted ceilings. You will then proceed to the Medina, the ancient, fortified city guarded by battlements. Here you will see the famous Koutoubia minaret, a landmark which is visible from practically anywhere in Marrakesh. After enjoying a typical Moroccan lunch and a performance of traditional folklore, you will be ready to explore the heart of Marrakesh, the famed Djema EI Fna Square with its snake charmers, tooth-extractors, story tellers and acrobats who perform daily around sunset. The pleasantly cool and shady medina houses dozens of handicraft guilds from wool dyers to copper smiths and spice vendors. From Jemaa EI Fna square there are several entries to the different souks, and you will have some leisure time for browsing at the end of the tour.

Please note: The order of the visits may vary. This tour is not recommended to guests with limited mobility since it involves extensive walking / standing over cobblestone and uneven surfaces.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water

Lunch is included and will be served at a local restaurant. You will get to taste some delicious Moroccan specialties.

This tour involves a long drive: 3 hours between Safi and Marrakesh (each way).

SAFI - Marrakech and the gardens of Majorelle

Duration: 11:00/11:30 approx. Transportation: motorcoach
Price: 115 € Activity level: moderate

Min 10 / Max 35 participants Lunch included

Marrakesh, the Red City, is the most important of the four Imperial Cities and indeed from medieval times until around the beginning of the 20th century, the entire country of Morocco was known as the "Kingdom of Marrakesh".

The city boasts a long and eventful history spanning some one thousand years. Powerful monarchs have fought over the territory, which has seen the rise and fall of successive dynasties each leaving its mark in the form of magnificent palaces straight out of the "Arabian Nights", fabulous gardens, mosques, and koranic schools. Home to intellectuals and writers as well as talented craftsmen, this bustling trading center is an exotic blend of Arab, Berber and sub-Saharan influences and is the undisputed capital of Southern Morocco.

The drive to Marrakesh takes approximately 3hours, but there will be a 10-minute comfort stop on the way.

Upon arrival you will discover the glorious Majorelle Gardens, created by the French painter Jacques Majorelle over a forty-year period. Majorelle, who was an avid plant collector, assembled specimens from the five continents, using his artistic sensibility to compose and color his garden like a painting. The villa and gardens were bought by Pierre Bergé and Yves Saint Laurent in 1980 and lovingly restored. The building used by Majorelle as an artist's studio now houses a magnificent collection of Islamic art belonging to Pierre Bergé and Yves Saint Laurent and when Saint Laurent died in 2008 his ashes were scattered over the rose garden.

Next you will see the Koutoubia Mosque, the largest mosque in Marrakesh. This landmark building can be seen from almost



everywhere in the city. Its iconic minaret, topped by four copper spheres, is as much a symbol of Marrakesh as the Eiffel tower is of Paris. Legend has it that the spheres were originally three in number and made of gold. The fourth sphere was added by the wife of the ruler Moulay Yacoub who melted down all her jewelry as a penance for breaking her fast during Ramadan. Non-Muslims are not allowed to enter the mosque, but you will be able to visit the surrounding gardens.

You will then take a break to enjoy a typical Moroccan lunch (including wine, mineral water and tea).

Next stop is the Ben Youssef Madrasa. Founded in the Fourteenth century, it was once the biggest koranic school in North Africa welcoming 900 pupils who all lived on site, sleeping in dormitories built around a central courtyard. It functioned as a school up until the 1960's but is now a historical monument, delighting visitors with its mosaics and intricately carved interior decoration.

After a visit to the old town and the many different souks selling carpets, metal work, clothing, spices, and leather goods, you will walk to Djamma El Fna Square, which is the heart of Marrakesh. These days however the square is teeming with snake charmers, water sellers, fortune tellers, acrobats, musicians, henna artists, and story tellers as well as a constant steam of locals and tourists. You will have approx. one hour at leisure to soak up the amazing atmosphere before the journey back to the ship.

Please note: The order of the visits may vary. This tour is not recommended to guests with limited mobility since it involves extensive walking / standing over cobblestone and uneven surfaces.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water.

Lunch is included. You will have the opportunity to taste delicious Moroccan specialties.

This tour includes a long drive: 3 hours between Safi and Marrakech (each way).

SAFI - Essauoira

Duration: 07:00/07:30 approx. Transportation: motorcoach
Price: 125 € Activity level: moderate

Min 10 / Max 35 participants Lunch included

Set within ancient red colored walls, Essaouira is undoubtedly one of Morocco's most enjoyable and attractive coastal towns. You will be charmed by the gleaming whitewashed houses with blue shutters, the art galleries, wood workshops, and the fishermen with their colorful boats. The town faces a group of rocky islands and is surrounded by an expanse of empty sandy beaches and dunes. Everything is within walking distance and the beaches are quite clean.

The tranquility of present day Essaouira contrasts with its rich and turbulent history. The Portuguese built a fortress here in 1506, Castelo Real of Mogador (the former name for Essaouira), and throughout the sixteenth century foreign powers such as England, France, Spain and the Netherlands tried to conquer the locality. Indeed, this ancient trading and fishing port has been shaped by many different foreign influences over the years, giving the town not only a charming mixture of Portuguese, Berber, and French architecture, but above all a unique sense of tolerance and the laid back atmosphere which makes Essaouira so appealing.

Please note: The order of the visits may vary. This tour is not recommended to guests with limited mobility since it involves extensive walking / standing over cobblestone and uneven surfaces.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water. Lunch is served in a sea food restaurant, you will have some free time after the lunch.

You will visit Bab Marrakech square, La Scala, the Old town and "le Vieux port".

This tour involves a long drive: 2 hours between Safi and Essaouira (each way)



FUNCHAL (MADEIRA), PORTUGAL

MADEIRA - A taste of Madeira

Duration: 07:00 approx. Transportation: air-conditioned motorcoach

Price: 95 € Activity level: moderate

Min 15 / Max 40 participants Lunch included

Drive in air-conditioned comfort to what is arguably Madeira's best viewing point; the Belvédère of Pico dos Barcelos offers 360° panoramic views of Funchal, the bay, the harbor, the surrounding hills and the parishes of Santo Antonio and Sao Martinho.

The excursion continues along a winding coast road to the village of Camara de Lobos. It was here that the Portuguese explorer Joao Goncalves Zarco, credited with the discovery of the Madeira islands, first disembarked.

Madeira has always attracted its fair share of crowned heads and celebrity visitors; in 1950 Winston Churchill came here on holiday and was enchanted by Camara de Lobos, spending many hours painting this picturesque village with its red-roofed houses and colorful fishing boats.

To reach our next destination, Cabo Girão, we will drive through freshly scented Eucalyptus and pine forests. Cabo Girão is the second highest sea cliff in the world and the highest in Europe. It rises 580 m above sea level and affords spectacular views of the coastline, Funchal and Camara de Lobos.

Madeira is of course synonymous with wine and no tour of the island would be complete without taking the highroad and heading up the mountains and passes to the vineyards of Estreito de Camara de Lobos, one of the most important wine growing areas. The island's volcanic mountainous terrain is hard to cultivate and as we travel up the steep valleys you will see the manmade terraces known as "poios" which enabled farmers and wine producers to overcome these environmental difficulties.

We will stop at the Adega da Quinta, a charming hostelry surrounded by vineyards and offering breathtaking views of the Atlantic Ocean.

In this warmly welcoming setting, you will have lunch and get to admire the original wine cellar filled with barrels of Madeira. It is the perfect place to enjoy a bit of Madeiran hospitality, something to savor as you settle back in the motor coach for your journey along the winding road which offers spectacular views en route to Eira do Serrado.

Here a short ascent on an easy path leads to the summit of Pico do Serrado (about 3,000 feet). There are superb views of Madeira's highest peaks and the Curral das Freiras village below, a hamlet so remote that the Santa Clara Convent Nuns used it as an escape from the pirate raids of the 16th century.

On return to the city center, the tour stops at The Blandy Wine Lodge, so that you have the opportunity to taste Madeira Wine, world famous for centuries before returning back to the ship.

Please note: This tour includes a long panoramic drive. Roads in Madeira are winding, so this is not the ideal tour for guests suffering from vertigo or motion sickness.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water. Madeira has a particular microclimate so please bring also a jacket to be ready for any change in temperature. Enjoyment of panoramic views from viewpoints depends on weather conditions. The order of the visits may change.

MADEIRA - 4x4 expedition

Duration: 04:30 approx. Transportation: 4x4 vehicle
Price: 79 € Activity level: moderate

Min 6 / Max 24 participants

This fabulous jeep tour gives you a unique opportunity to explore the hidden wonders of Madeira, valleys and mountains which can only be visited with off road vehicles.

You will leave the city and head towards the interior of the island and the breathtaking valley of Serra de Agua, climbing steadily to the Ecumeada pass at a height of 1000 M above sea level. Here you will enjoy spectacular views of both the north and south coast, and the valleys of Ribeira Brava and Sao Vicente, as well as getting some fantastic photos. After the photo stop, you will board the jeep and make your way to the Laurisilva Unesco World Heritage site. If you have ever wondered what the world looked like before the appearance of man, here is your answer. Laurisilva is a laurel tree forest of a type which used to cover southern Europe 15 – 40 million years ago. Madeira has the largest area of this type of forest in the world extending over 15 thousand hectares, more than 20% of the island's surface. Much of the forest has never been felled and you will see massive



trees which were growing before the island was even discovered. Our open topped land rovers will allow you to immerse yourself completely in this primeval environment and get the full measure of this amazing forest experience. We will then go off the beaten track reaching the wine growing territory on the northern coast of the island. You will get the opportunity of visiting the Quinta do Barbusano winery and sampling their production of red, white and rosé table wine, accompanied by some tapas, before starting the journey back to Funchal.

Please note: Each jeep can take from 6-8 passengers. The itinerary may be changed in the interests of guest safety if weather conditions are unfavorable.

This tour is not suitable for guests with limited mobility, pregnant women or anyone suffering from conditions (back, neck or other) which may be affected by bumpy roads.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water. Madeira has a particular microclimate so please bring a jacket to be ready for any change in temperature.

Enjoyment of panoramic views depends on weather conditions.

MADEIRA - Local gastronomy discovery in Funchal

Duration: 03:45 approx. Transportation: walking tour Price: 99 € Activity level: moderate

Min 6 / Max 12 participants Lunch included

A guided food and city walking tour featuring several food tasting locations carefully chosen to highlight the best regional flavors that Madeira has to offer!

Guided by passionate and a qualified local guide, this tour makes a perfect harmony between culture, history, sweet and sour flavours that will for sure surrender you to our traditional flavours.

You will taste Best homemade local pastry in town, famous Madeira honey cake, best pork in wine and garlic sandwich in town, Delicious local fish "Espada", succulent grilled Tuna, grilled Portuguese sausage "chouriço", home-baked bread, exotic fruits in the local farmers market, Madeira wine, local beer, quality Portuguese wines, "Ginja" (cherry brandy), "Poncha" (traditional alcoholic drink made fresh with citrus juice, honey and aguardente or rum).

In a very relaxed way, you are taken through the old streets of Funchal, the roads less travelled and to places that only the locals know. So come and experience this interactive culinary adventure and don't forget to bring your appetite along!

Please note: This tour is not recommended to guests with limited mobility since it involves extensive walking over cobblestone surfaces with inclines, uneven surfaces and some steps to negotiate.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water. The order of the visits may change.

MADEIRA - Island of eternal spring: Funchal and botanical Gardens

Duration: 04:00 approx. Transportation: air-conditioned motorcoach

Price: 75 € Activity level: moderate

Min 15 / Max 40 participants

This excursion offers you a bird's eye view of Madeira, all the way up to the parish of Monte, which has attracted visitors to Madeira since the late 19th century. From 1893 to 1943 a rack and pinion mountain railway used to take visitors from Pombal in Funchal to Terrero da Luta in Monte. The railway no longer exists, but these days cable cars offer an even more spectacular experience; suspended between heaven and earth you will see the urban environment give way to lush greenery and enjoy breathtaking views of Funchal Bay as you climb to your destination.

The departure point for the cable car is at Almirante Reis Park in the old town.

Your first glimpse of Monte will be the twin towered landmark church of Our Lady of the Mountain, Nossa Senhora do Monte, built in the 18th century. The church houses the mortal remains of Charles the 1st of Austria, last ruler of the Austro-Hungarian empire who was forced to renounce all claims to the throne after the First World War and spent the rest of his life in exile, dying in 1922 at the age of 34.

The tour continues with one of the island's not to be missed treats, a toboggan ride to Livramento on one of the island's traditional two-seater wicker sledges. The first of these sledges appeared in 1850 and was used by wealthy landowners to transport goods and people rapidly down to Funchal.



There are currently 100 of these wicker sledges in use. Each sledge is piloted by two Carreiros do Monte, wearing a white shirt with the number of their sledge on it, a straw hat and special rubber boots which they use to help with braking. The speed varies from 15 to 38 km per hour depending on weather conditions.

Madeira has often been described as a garden floating in the Atlantic; plants thrive in the island's extraordinarily fertile soil and flourish in the mild subtropical climate as you will see for yourself at our next stop, the Botanical Gardens. Once part of a private estate belonging to the Reid family, who built the famous Reid Palace hotel in 1891, the gardens are now opened to be public. There are over 2000 plants from all over the world to be admired, and you will find an herbarium, as well as terraces and greenhouses with many rare and indigenous plants labelled in Portuguese and Latin. The gardens have wonderful views over Funchal, so be sure to have your camera handy.

Please note: This tour is not recommended to guests with limited mobility since it involves extensive walking over cobblestone surfaces with inclines, uneven surfaces and steps to negotiate (75 steps to reach the church of Our Lady of the Mountain). The cable car slows down for boarding but does not actually stop.

Guests are advised to wear weather-appropriate clothes and comfortable walking shoes and to bring a hat and a bottle of water.

Madeira has a particular microclimate so please bring also a jacket to be ready for any change in temperature.

Enjoyment of panoramic views from viewpoints depends on weather conditions.



BRIDGETOWN (BARBADOS)

BARBADOS - Farewell to Barbados (island discovery tour ending at the Airport)

Duration: 04:30 approx. Transportation: air-conditioned minibus

Price: 75 € Activity level: moderate

Min 15 / Max 32 participants

Your tour starts along the famous West Coast of Barbados, allowing you to catch a glimpse of the lives of the rich and famous who own villas there. Along the route you will pass through Holetown and Speightstown two typically charming Caribbean towns. Next you will head inland, and your first stop will be at Farley Hill National Park with its Great House ruins and vibrant gardens with a large variety of plants and trees and a spectacular view of the East Coast. Enjoy a leisurely stroll through the park before going on to discover the East Coast up close.

Moving on from here you continue along the coast for a while with another picture stop at Bathsheba, the famous surfing spot in Barbados.

Next, stop for a refreshing drink before you drive up the hill to historic St. John's Parish Church which offers incredible views of the picturesque East Coast.

Enjoy this breathtaking scene one last time, from 800 feet above sea level. The church building and grounds are a treasure belonging to the Barbados National Trust.

From here a short drive will take you to the Airport where you will find your luggage ready to be checked in.

Please note: This tour is suitable only for guests who have flights leaving Barbados after 4:00 pm.

You will be transferred to the airport just after lunch and arrive there by 1.30 pm at the latest.

Luggage will be transferred in a separate luggage truck and guests will need to retrieve them at the Airport before check-in.

BARBADOS - Beach Break at Copacabana (ending at the airport)

Duration: 04:30 / 06:00 Transportation: air-conditioned minibus

Price: 95 € Activity level: easy

Min 10 / Max 25 participants

How about enjoying your last hours in the Caribbean on a beautiful beach in Barbados, soaking up the warm sunshine before heading back home?

The beach facility is a 15-minute drive from the Harbor. Your luggage will be stored on site, and you can just relax in a sun lounger on the beach.

Please note: Transfers to the airport will be provided at two pre-arranged pick-up times in order for the guests to make the most of their last day (at 12:45 pm for guests with flight after 3:00pm; at 2:15pm for guests with flights after 4:30pm).

Airlines require guests on international flights to be at the airport at least 2h30 hours prior to their flight departure.

The rate includes all transfers (port/beach/airport), the storage of luggage assisted by luggage attendant, one drink, one beach chair and a shared umbrella.

Shower facility and washrooms are available. Two towels will be provided to each guest – 1 for the beach and one to dry off after the final shower. Copacabana is not a hotel or a resort, but strictly a beach bar.

